



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-041
Job Sheet 176472



Part No: D4149-041

Job Qty: 6 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP
Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Small Fab-3		MAY 08 2018
100	Small Fab	6 pcs	5/15/18	5/15/18	0.00	1.50	Small Fab-6		DAE
110	QC	6 pcs	5/15/18	5/15/18	0.00	0.00	QC5		38
120	Packaging	6 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3-2		9-88
130	QC21-SA	6 Ea	5/15/18	5/15/18	0.00	0.00	QC21		MAY 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	12 Ea (2 ea)	90-Start up Operation	S057578
AN4C13A	Bolt	18 Ea (3 ea)	90-Start up Operation	S062293
D3910-1	Crosstube Lug	6 Ea (1 ea)	90-Start up Operation	S057733
D4091-1	Mounting Lug	6 Ea (1 ea)	90-Start up Operation	S067530
D4149-1	Crosstube Lug Plate, Aft	12 Ea (2 ea)	90-Start up Operation	S058295X11 LX S067085
D4149-3	Spacer	6 Ea (1 ea)	90-Start up Operation	S056159
D4149-5	Eyebolt Stud	6 Ea (1 ea)	90-Start up Operation	S055674
MS20615-4M18	Rivet	18 Ea (3 ea)	90-Start up Operation	S060055X76 S068659 VAL
MS21043-3	Nut	12 Ea (2 ea)	90-Start up Operation	S057531
MS21043-4	Nut	18 Ea (3 ea)	90-Start up Operation	S06608X3 S038086X 15
NAS1149C0332R	Washer	24 Ea (4 ea)	90-Start up Operation	S06608X8 S04988 7X16
NAS1149C0432R	Washer	36 Ea (6 ea)	90-Start up Operation	S066072X74 S025712X12



Container No: S070170



Part: D4149-041

Job No: 176472

Serial No/Batch: S070170

Revision:

Inspector:

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Date: 05/10/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	12	279	0
	AN4C13A	18	151	0
	D3910-1	6	17	0
	D4091-1	6	64	0
	D4149-1	12	31	0
	D4149-3	6	6	0
	D4149-5	6	16	0
	MS20615-4M18	18	234	0
	MS21043-3	12	1,220	0
	MS21043-4	18	1,039	0
	NAS1149C0332R	24	5,836	0
	NAS1149C0432R	36	2,485	0

Part Specifications

Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003083	S069217	AN3C12A	Bolt	s057518	ST349	12
003083	S069218	AN4C13A	Bolt	s062293	ST344	18
003083	S069219	D3910-1	Crosstube Lug	s057733	ST525	6
003083	S069220	D4091-1	Mounting Lug	s067530	ST525	6
003083	S058295	D4149-1	Crosstube Lug Plate, Aft	S058294	ST080	11
003083	S056159	D4149-3	Spacer	S056158	ST080	6
003083	S069221	D4149-5	Eyebolt Stud	s055674	ST081	6
003083	S060055	MS20615-4M18	Rivet		ST306	6
003083	S069223	MS20615-4M18	Rivet	s068659	ST306	12
003083	S069224	MS21043-3	Nut	s057534	ST302	12
003083	S066069	MS21043-4	Nut	F159007	ST302	3
003083	S069225	MS21043-4	Nut	s038086	ST302	15
003083	S066071	NAS1149C0332R	Washer	F159007	ST266	8
003083	S069226	NAS1149C0332R	Washer	s049837	ST266	16
003083	S066072	NAS1149C0432R	Washer	F159007	ST266	24
003083	S069227	NAS1149C0432R	Washer	s025742	ST266	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D4149-1 x1 5067085

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